

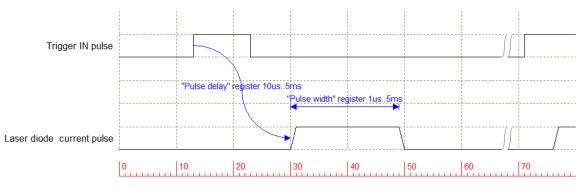
## UNILDD FREQUENTLY ASKED QUESTIONS (FAQ)

- What documentation do we provide with the product? The following documentation is provided upon request: List of registers with description; Connector pin-outs and input circuits diagram; Typical connection schematics; Stand-alone connection schematics; PC connection schematics; Diagram of control and error signals; Multi-controller master-slave diagram; Temperature measurement connections.
- 2. How to see the actual current through the diode? Use Analog interface, DSUB15 connector, I<sub>out</sub> monitor pin 7 and GND pin 4.
- 3. What do I do if I see current overshot >5%? Send laser diode parameters: compliance voltage, serial resistance at nominal current and connection wires parameters to the manufacturer.
- 4. What should I do if I want to increase the max current? *Please contact the manufacturer.*
- 5. Are there shots/work time counter? *No.*
- 6. Can I use driver as a TEC controller? Yes, you can. But it depends on a hardware version.
- 7. What are the specific power supply requirements? *Overcurrent protection mode – 'current limiting*'.
- 8. I bought the driver to power singe laser diode. Can I power two (or more) with the same driver? *Yes, you can, but only if the total voltage does not exceed the supply voltage. Also, you may need to adjust the settings.*
- 9. Is the power ground of the driver and control ground connected? Yes, in standard configuration. Separation is possible, but potential difference should be minimal.
- 10. Do I need to connect the power ground with the protection ground and EMI screen? *Yes, we recommend it.*
- 11. Is it possible to get the CE certificate for uniLDD? We can issue a CE certificate as for a component. The integrator must take all safety measures.

## **EKSMA Optics, UAB**



- 12. Are Trigger IN (Enable, etc.) protected against excessive voltages? *Yes, it is.*
- 13. Is there a protection against excessive power supply? *Load is protected, the driver itself has some immunity.*
- 14. Is there a protection against overcurrent of the laser diode? Yes, software protection limits the current setting and independent hardware protection trips in case if peak value is reached.
- 15. I am experiencing peak current protection tripping too early. Why? It is a separate circuit that designed for speed, not precision. Use 5-7% reserve when setting 'I<sub>out</sub>' max.
- 16. I bought a controller up to 100A, can I use up to 150A? Please ask the manufacturer. Very often there is some reserve.
- 17. Can I connect a humidity sensor? Yes, with ON / OFF output. Use the Interlock2 circuit.
- 18. Have I heard about simmer current, or is it possible to have one? *No*.
- 19. How does a time chart look like?



20. Can I connect aiming laser diode? Yes, use FAN2 circuit and control registers.

Mokslininku St. 11, LT-08412 Vilnius, Lithuania Tel. +370 5 272 9900 Fax +370 5 272 9299 Company code 300624547 VAT ID LT100002802516